

**ABSTRACT**

A process and apparatus for forming a part having an integral feature in which a heated parison is positioned in a mold having opposed movable mold sections, each having a face. At least one of the mold sections includes an opening spaced from the face. The mold further includes a  
5 movable pressing member positioned adjacent to the opening. A portion of the parison extends through the opening during formation. The pressing member is moved to compress the parison portion to form an integral feature on the part.